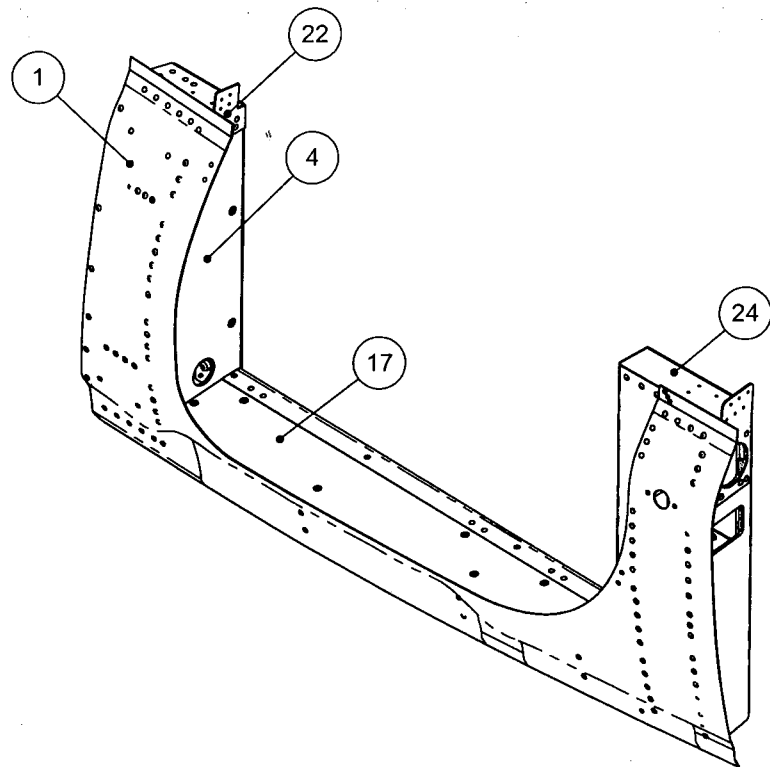
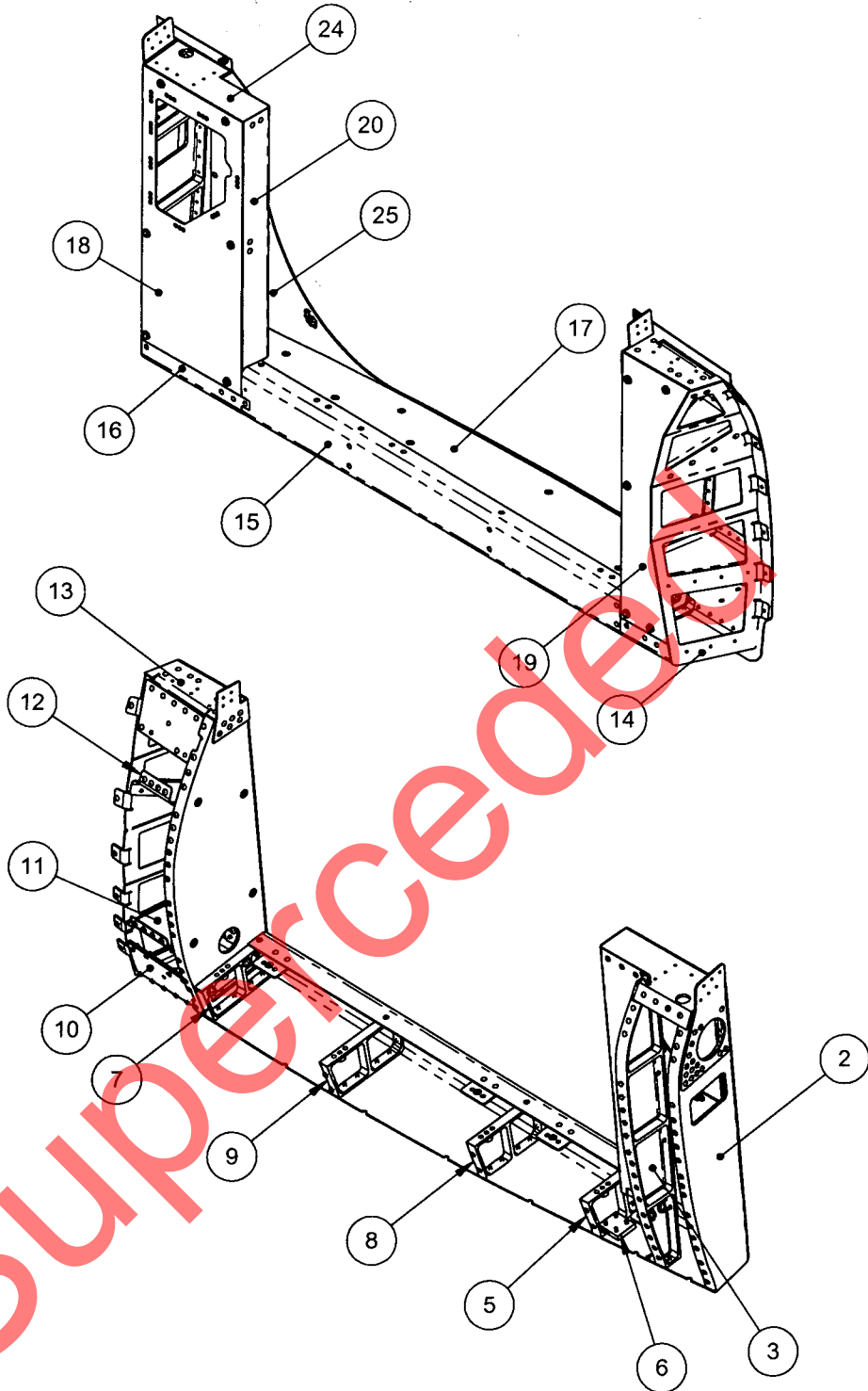


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4467-041	LOWER DOOR ASSY
1	1	D4469-1	OUTER SKIN LOWER DOOR
2	1	D4470-041	AFT RIB ASSY
3	1	D4471-041	MID RIB ASSY
4	1	D4472-041	FWD RIB ASSY
5	1	D4473-041	SMALL RIB ASSY
6	1	D4474-1	SPLICE BLOCK
7	1	D4475-041	SMALL RIB ASSY
8	1	D4476-041	SMALL RIB ASSY
9	1	D4477-041	SMALL RIB ASSY
10	1	D4478-041	INTERCOSTAL 1 ASSY
11	1	D4479-041	INTERCOSTAL 2 ASSY
12	1	D4481-041	INTERCOSTAL 4 ASSY
13	1	D4482-041	INTERCOSTAL 5 ASSY
14	1	D4483-1	FWD CLOSEOUT PANEL
15	1	D4484-041	BOTTOM PANEL ASSY
16	1	D4484-043	AFT BOTTOM PANEL ASSY
17	1	D4485-1	LOWER CLOSEOUT PANEL
18	1	D4486-041	ACCESS PANEL ASSY
19	1	D4486-3	FWD ACCESS PANEL
20	1	D4487-041	CLOSEOUT PANEL ASSY
21	1	D4488-5	ANGLE CLIP
22	1	D4490-1	SPLICE PLATE
22	1	D4490-3	SPLICE PLATE
24	1	D4494-041	UPPER BLOCK ASSEMBLY
25	1	D4521-1	DOUBLER (LOWER DOOR)
26	1	D4570-5	BRACKET
27	57	MS20426AD3-3	RIVET, CSK
28	18	MS20426AD3-4	RIVET, CSK
29	3	MS20426AD4-4	RIVET, CSK
30	38	MS20426AD4-6	RIVET, CSK
31	4	MS20426AD4-8	RIVET, CSK
32	71	MS20470AD4-3	RIVET, PAN HEAD
33	20	MS20470AD4-4	RIVET, PAN HEAD
34	22	MS20470AD4-5	RIVET, PAN HEAD
35	1	MS20470AD4-6	RIVET, PAN HEAD
36	27	MS20601AD4W3	RIVET, CSK BLIND
37	2	MS21043-3	NUT
38	9	MS21059L3K	NUTPLATE
39	1	MS21069L08	NUTPLATE
40	1	MS21069L3	NUTPLATE
41	7	MS24694-S5	SCREW
42	4	MS24694-S56	SCREW
43	2	MS27039-1-14	SCREW
44	13	MS27039-0807	SCREW
45	13	NAS1149DN832J	WASHER
46	4	NAS1149D0332J	WASHER

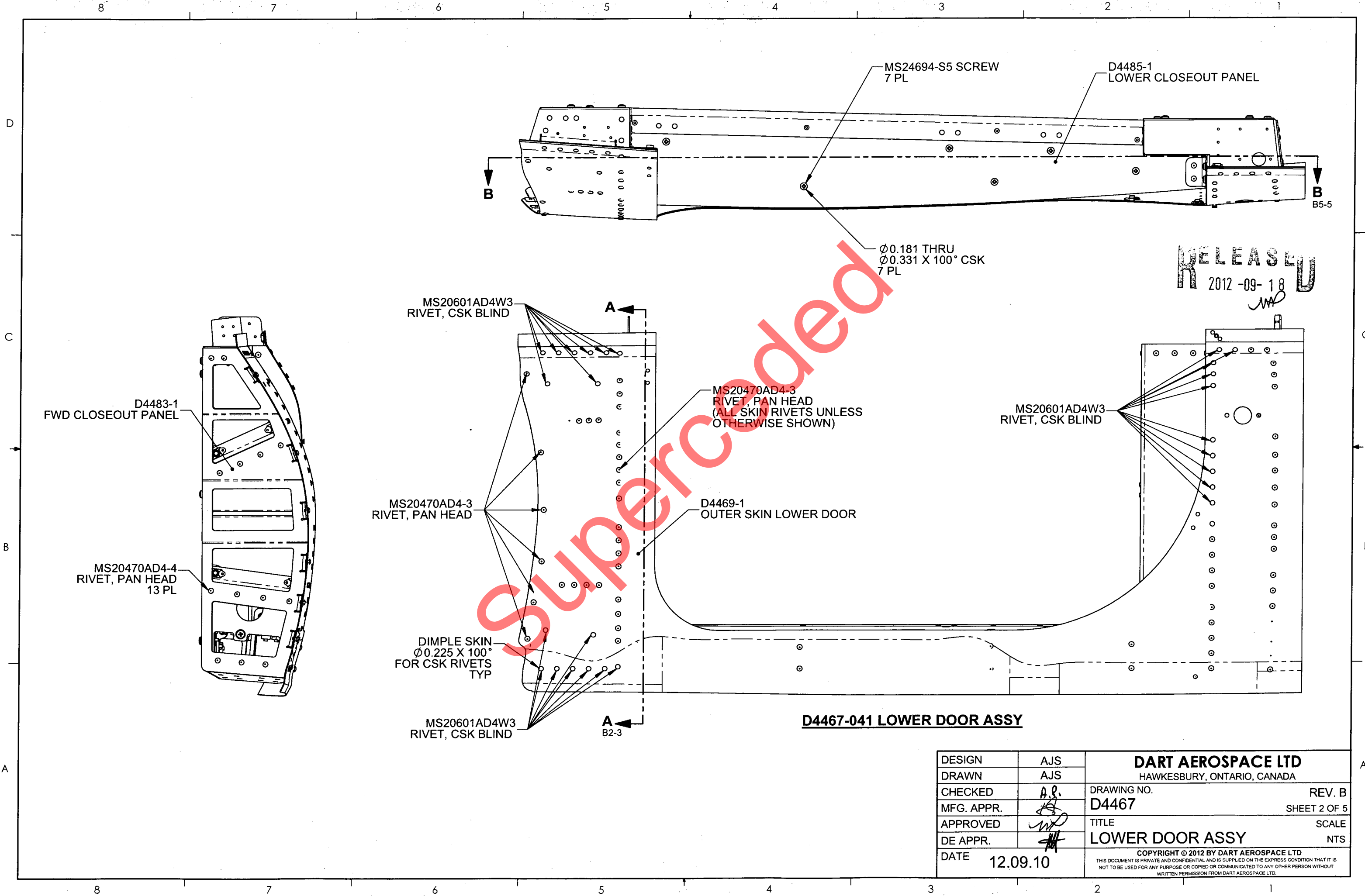
NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 8.34 lbs
8) INSTALL ALL RIVETS WET USING PROSEAL 890 B-2 (PRC)
9) SEAL ALL GAPS ON MATING PARTS USING PROSEAL 890 B-2 (PRC)



D4467-041 LOWER DOOR ASSY

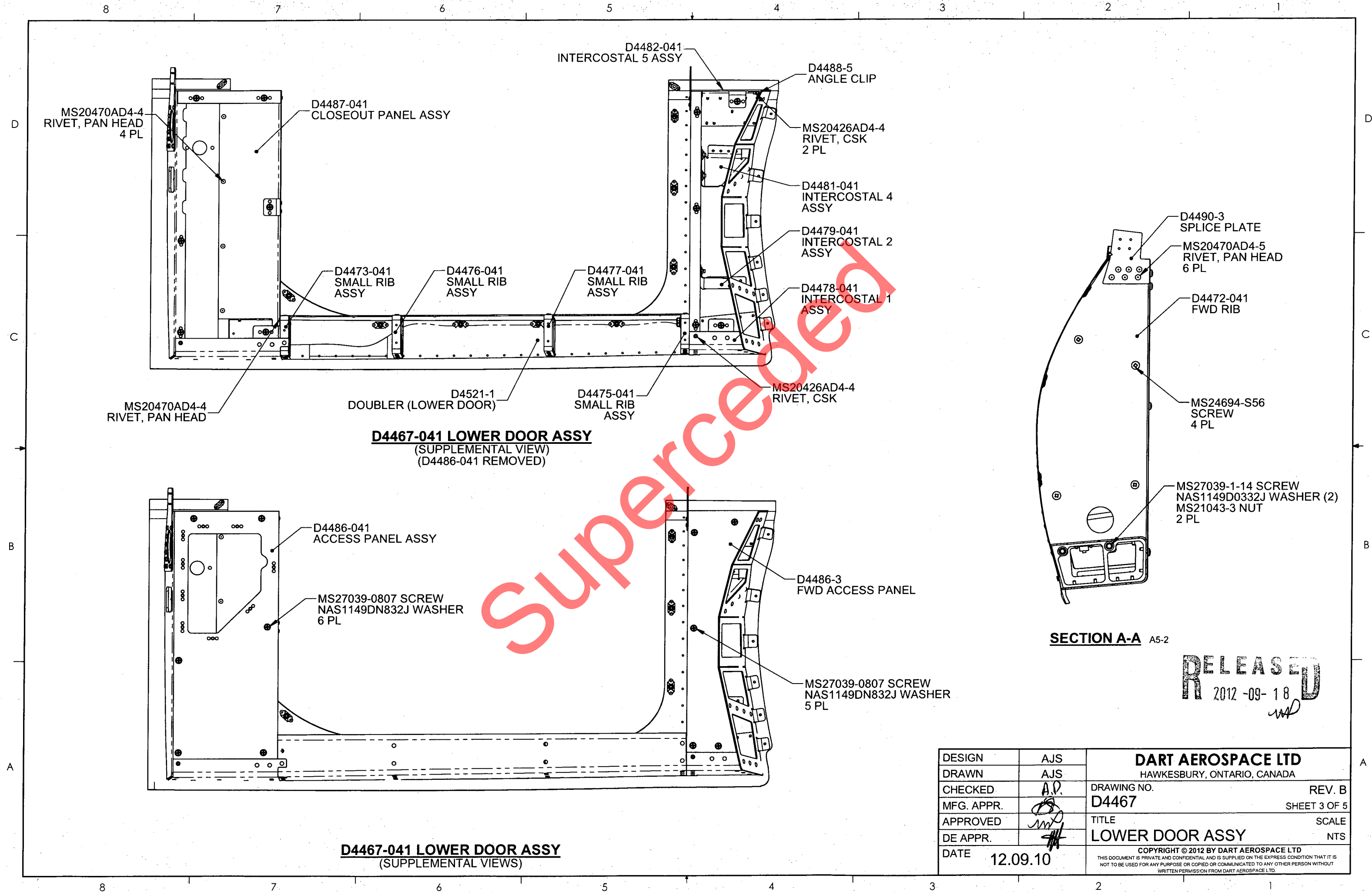
RELEASED
2012-09-18

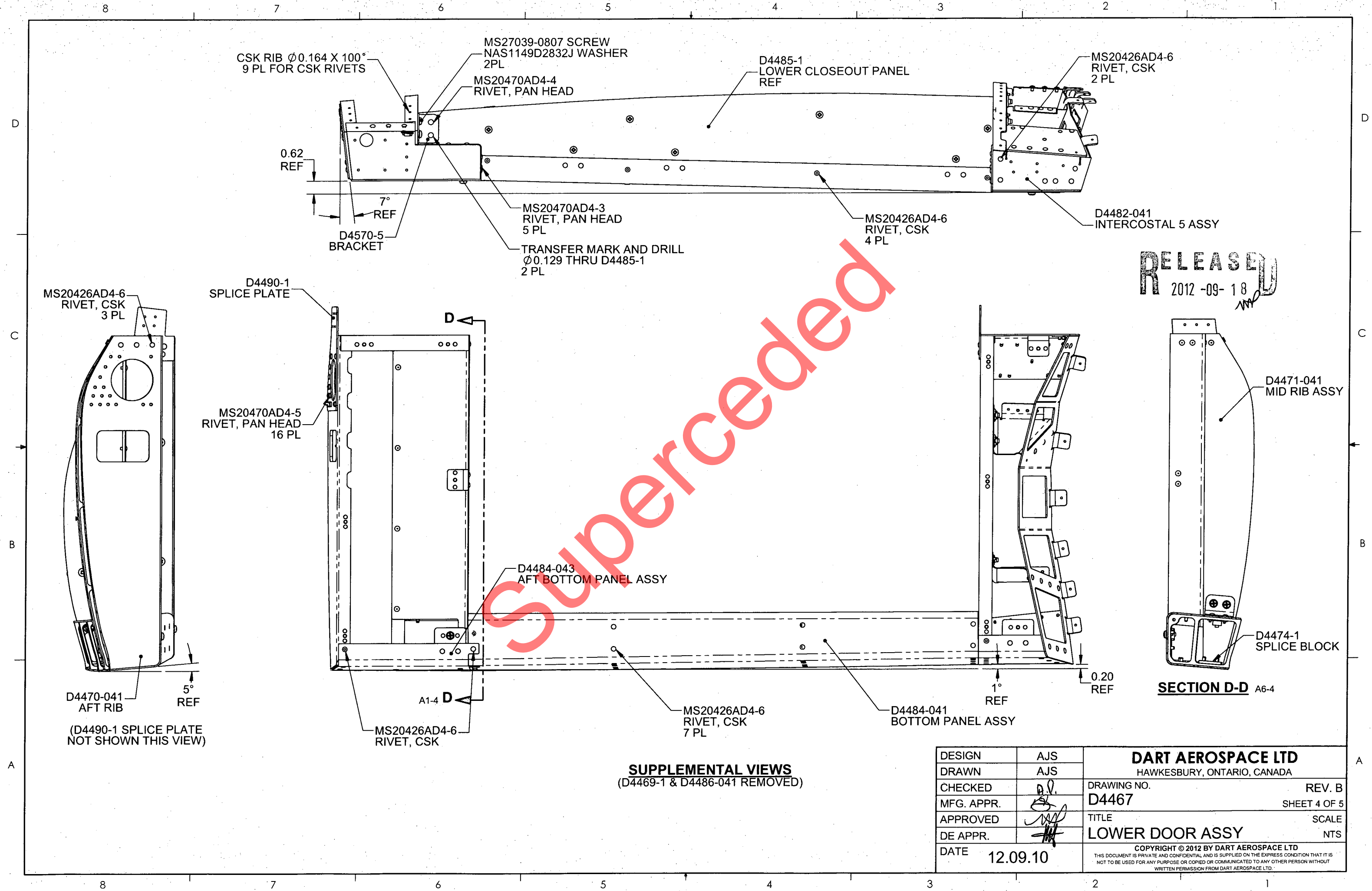
B	COMPLETE REDESIGN. SEE REV A FOR DETAILS.	AJS	12.09.10
A	NEW ISSUE	AJS	12.03.01
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4467 REV. B SHEET 1 OF 5 TITLE LOWER DOOR ASSY SCALE NTS <small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DRAWN	AJS		
CHECKED	A.P.		
MFG. APPR.	[Signature]		
APPROVED	[Signature]		
DE APPR.	[Signature]		
DATE	12.09.10		



D4467-041 LOWER DOOR ASSY

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CHECKED	A.S.	DRAWING NO.	REV. B
MFG. APPR.	A.S.	D4467	SHEET 2 OF 5
APPROVED	W.D.	TITLE	SCALE
DE APPR.	W.D.	LOWER DOOR ASSY	NTS
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RELEASED
2012-09-18

SUPPLEMENTAL VIEWS
(D4469-1 & D4486-041 REMOVED)

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D4467	SHEET 4 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LOWER DOOR ASSY	NTS
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